



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-4-4KA
Job Sheet 175701



Part No: C45-4-4KA

Job Qty: 1 ea

Part Name: Load Beam Keeperless Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/10/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: C45-4-4KA rev.20 IPP REV:A 18.02.09 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/9/18	0.00	0.00	Start Up Small Fab-4		B.A 18-04-11
105	Mill Conv	1 pcs		4/10/18	0.00	0.17	Mill Conv 1		B.A 18-04-11
110	QC	1 pcs		4/10/18	0.00	0.00	QC5		38
130	Outsource	1 pcs		4/10/18			GRO002-VC		CT 18-04-11
140	Packaging	1 pcs		4/10/18	0.00	0.00	Packaging2		AT 18-04-11
150	QC	1 pcs		4/10/18	0.00	0.00	QC6		CB
160	Packaging	1 pcs		4/10/18	0.00	0.00	Packaging3-2		CB
170	QC21-FG	1 Ea		4/10/18	0.00	0.00	QC21		

Part Op 130 - Issue P/O to Groupe Altech: P/O 039581 -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate
Descriptions: .0009-.0011 - Certificate of Conformity is required

DAS
21
9-80

APR 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-4-4A	C45 Load Beam Assembly	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C45-4-4A	1	1	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 10:33 AM dart.lacelle.linda

X

QA Closed:

Date:

Work Order update only

Work Order		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	The		Engineering ☐ Quality ☐ Other ☐	
NCR				IB (QSI042) Approval	
Date :				Completed By	
				id hand / Supervisor approval Verification	
				C / QA Coordinator Approval	
				ositioned Wrong outside Dimensions ver/Under tolerance art Incorrect art Lost/Missing art Moved rawing nish /isread Turning Sequence	
Enviro	Container No: S059562 C45 Load Beam Assembly PART NO: C45-4-4A Serial No/Batch: m630 09 Revision: Operation: QC21-FG Change No:	Temp		Misaligned/off center	
Doc		Set-up			
Equip/T		BOM			
Handlr		Broke			
M:		Inspe			
Internal Trai		Conta			
Tribal Know		Count			
		Cut To			
		Instru			
		Drill Holes			
Substation	Process Improvement	Marks/Chatter			
Past Expiry Date	Manufacturing Process				
Misidentified	Past Due	OTHER :			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039581**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039581
PO Date: 4/11/18
Due Date: 4/18/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175579	RBST1009-9	Pin Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/18/18	3 pcs	0 pcs	3 pcs	\$40.00/pcs	\$120.00
Line Item Note *** need ASAP										
2	175701	C45-4-4KA	Load Beam Keeperless Assembly -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	4/18/18	1 pcs	0 pcs	1 pcs	\$5.80/pcs	\$5.80
Line Item Note ** need ready ASAP										
3	175312	C3-18-7	Lifting Bushing -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	4/18/18	20 pcs	0 pcs	20 pcs	\$4.55638/pcs	\$91.13

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	175899	C10-4-8	Lock Bushing -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	4/18/18	5 pcs	0 pcs	5 pcs	\$4.61538/pcs	\$23.08
Line Item Note * to be stripped and re-nickeled										
									Grand Total:	\$240.00
Order Notes Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

Plex 4/13/18 8:27 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(008381-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9

Tel: 514-335-3666

Fax: 514-335-3868

www.groupaltech.com

Bon de Livraison / Packing Slip

008381 - 2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
18-Apr-2018		Aman		039581				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBST1009-9 Rev.	RBST1009-9 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	3	3	0	0	0
2	C45-4-4KA Rev.	C45-4-4KA 01 -E-NIC ALUM 500 [E-NICKEL ALUM 500] NICKLE PLATE, QQ-N-290 CLASS 2, GRADE C NICKLE PLATE .0009-.0011	E-NICKEL ALUM CH	1	1	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.